

To submit a 3D print order:

1. Find something to print.
2. Download the .STL
3. Download and install the free slicer Cura: <https://ultimaker.com/en/products/ultimaker-cura-software>
4. Add the printer to Cura: *Ultimaker 2*
5. Load the .STL of the thing to print into Cura.
6. Use the following settings, under **Printer Setup**:
  - a. Click on "Recommended"
  - b. Layer Height = .2mm
  - c. Infill = 20%
  - d. Generate Support = Check
  - e. Build Plate Adhesion = Check

Answer these questions.

Note: If your project comes in multiple pieces, you must answer this question for each piece.

1. How many minutes for the print time?
2. How many meters of material?
3. If your project is multiple pieces, what is the total print time for your entire job?
4. If your project is multiple pieces, what is the total meters of material?